



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO038697	DIV001-VU	1	1	Net 30	M7075T6S1.750X3.000	7075-T6 Sheet 1.750" X 3.000" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft				96	1/8/2018	48		S030258	Stock	1/8/2018	\$ 44.83 / ft	1		\$2,151.96	Diversified Industrial Products
Total:										96		48								\$2,151.96	

Plex 1/9/2018 8:25 AM Dart.Plouffe.Sonia

Status: Receiving

Part: **M7075T6S1.750X3**

Created: 1/9/18 8:24 AM DART.PLOUFFE.SON



Serial No: **S030258**



14 Connor Lane, Deer Park, NY 11729 Tel: 631.761.6200 Fax: 631.761.6201

Customer PO #	Order Date	SP
PO038697	12/20/17	AB

Sales Order Number	44870
Invoice Date	1/2/2018
Invoice Number	64915

Ship To:
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 CANADA

# Pkg.	1 BUNDLE
Weight	360 LBS

Ship Date	Shipped Via	Test Reports
1/2/2018	JOURNEY FRT	Y

Item #	Order Qty	U/M	Description	Qty Shipped	Bal. on Order
1	96	FT	7075-T6 ALUMINUM, QQ-A-250/12 OR ASTM B-209 1.75" X 3" X 48" MILL: KAISER LOT #: 704550B3 SHIPPING SCHEDULE: 12 PCS - ASAP 12 PCS - WEEK OF 01/12/18	48	48

SP 18-01-9.

PACKING LIST
CERTIFICATE OF COMPLIANCE
We certify that the materials described above conform to the specifications stated.

Callie Vail

Quality Control Manager



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038697**

Supplier: DIV001-VU
Diversified Industrial Products
14 Connor Lane
Deer Park, NY 11803 USA
Phone: 516 822 8300
Fax: 516 822 8332

PO No: PO038697

PO Date: 12/20/17

Due Date: 1/8/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
DEC 20 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M7075T6S1.750X3.000		7075-T6 Sheet 1.750" X 3.000" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	1/8/18	96 ft	0 ft	96 ft	\$44.8325/ft	\$4,303.92
										Recu 48 ft
										SP 18-01-9.
										Grand Total: \$4,303.92

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/20/17 1:50 PM dart.lavoie.chantal

Chantal Lavoie

From: Anthony Burmeta <anthony@dipmetals.com>
Sent: Wednesday, December 20, 2017 11:08 AM
To: Chantal Lavoie
Cc: Jean-Luc Menard
Subject: RE: 7075-T6 Quote

Importance: High

Chantal,

Yes, we have enough stock to cut from. Revised quote would look as follows:

7075-T6 Domestic (USA)
1.75" x 3" x 4 Feet Long
24 Pieces
PRICE: \$179.33 Each

Estimated ship date: Jan 12th with a prompt order, or 2 weeks ARO (whichever is applicable, we are shutting down Dec 22nd and Reopening Jan 2nd)
FOB Deer Park NY 11729
All Material is Subject to Prior Sale & Availability

Kindest Regards,
Anthony

Anthony Burmeta
DIVERSIFIED INDUSTRIAL PRODUCTS (AS 9100 & ISO 9001 Certified)
14 CONNOR LANE, DEER PARK NY 11729
(631) 761-6200 EXT 110
anthony@dipmetals.com

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Wednesday, December 20, 2017 11:44 AM
To: Anthony Burmeta
Cc: Jean-Luc Menard
Subject: RE: 7075-T6 Quote

Thank you Anthony,
Would you have enough for 96 ft, please advise.
Thanks
Chantal

From: Anthony Burmeta [mailto:anthony@dipmetals.com]
Sent: Wednesday, December 20, 2017 9:17 AM
To: Chantal Lavoie <clavoie@dartaero.com>
Cc: Jean-Luc Menard <jmenard@dartaero.com>
Subject: RE: 7075-T6 Quote
Importance: High

Chantal,

We are pleased to offer the following:

7075-T6 Domestic (USA)

1.75" x 3" x 4 Feet Long

12 Pieces

PRICE: \$184.34 Each

Ships 1st week of January with a Prompt Order (We are shutting down Dec 22nd and Reopening Jan 2nd) or within 1 Week ARO whichever is applicable

FOB Deer Park NY 11729

All Material is Subject to Prior Sale & Availability

Kindest Regards,
Anthony

Anthony Burmeta

DIVERSIFIED INDUSTRIAL PRODUCTS (AS 9100 & ISO 9001 Certified)

14 CONNOR LANE, DEER PARK NY 11729

(631) 761-6200 EXT 110

anthony@dipmetals.com

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]

Sent: Wednesday, December 20, 2017 9:10 AM

To: Anthony Burmeta

Cc: Jean-Luc Menard

Subject: quote

Good morning Anthony,

Please advise if you would have this mat'l in stock, please advise price and delivery on mat'l.

7075-t6 plate 1.750" x 3" x 48 ft

Thanks
Chantal Lavoie

Chantal Lavoie

Purchasing Coordinator

DART AEROSPACE

T 1 613 632-5200

F 1 613 632-1053

E clavoie@dartaero.com

1 800 556- 4166

www.dartaerospace.com



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SHIP TO:
DIVERSIFIED INDUSTRIAL PRODUCTS 14 CONNOR LANE DEER PARK, NY 11729
SOLD TO:
DIVERSIFIED INDUSTRIAL PRODUCTS 14 CONNOR LANE DEER PARK, NY 11729

**KAISER
ALUMINUM**
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4478709

CUSTOMER PO NUMBER: 098007-3	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 104048/18	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1242581-3	SHIP DATE: 20-SEP-2017	ALLOY: 7075	CLAD: BARE	TEMPER: T651
PRODUCT DESCRIPTION: KaiserSelect Plate				
WEIGHT SHIPPED: 3766 LB	QUANTITY: 3 PCS EST.	TRUCK B/L #: 2069094	GAUGE: 1.7500 IN (44.4500 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)
			LENGTH: 144.500 IN (3670.3 MM)	

MHU 2153028; LOT 704550B3; 3 pieces;

Certified Specifications

AMS 4045/RevL

AMS-QQ-A-250/ 2/RevA

ASTM B 209/Rev14

Test Code: 1512

Lot: 704550B3 Cast 534

Drop 30

Test Results

Ingot 1

Parent Lot: 245163B1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	80.8 : 81.6	71.2 : 72.3	12.5 : 13.4
			(557 : 563)	(491 : 499)	

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.13	1.4	0.03	2.6	0.20	5.8	0.02	0.01	0.01	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

DIVERSIFIED INDUSTRIAL PRODUCTS CORP.
CERTIFY THIS A TRUE COPY OF THE
MILL TEST REPORT USED TO FILL YOUR
ORDER.

Company DART AEROSPACE LTD.

PO# PO038697

Our Inv. # 64915

Qty. 48 FT

Part #

QC Dept.

Cathi Vail

Cathi Vail



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4478709

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- * All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- * was melted in the United States of America or a qualifying country per DFARS 225.472-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- * has been thermally processed in compliance with AMS 2772, where applicable.
- * is mercury free, within the limits of detection of ASTM E1215 (<1ppm).
- * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- * is free of weld repair.
- * meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M70754651.750X3.000

PO / BATCH NO.: 038697/5030258

DATE: JAN 09 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 48'
 QUANTITY INSPECTED: 48'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.750
 THICKNESS RECEIVED: 1.750
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	AMS-QQ-A-250
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(X) N	Heat # 704550B3
CORRECT MATERIAL IDENTIFICATION	(X) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>1</u> <u>9-86</u> DATE: <u>JAN 09 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209

PART NUMBER:

M6061T6S | XXX
THK

WHERE ".XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M6061T6S.063

PREFERRED SIZE:

.XXX BY 4FT BY 8FT

RELEASED
2009-09-10
MP

B	REFORMAT DWG. ADD B209 SPEC (2N D8-1).	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		REV. B SHEET 1 OF 1 SCALE NTS	
DRAWING NO. M6061T6S		TITLE 6061-T6 SHEET SPEC	
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